



# **Permitting Coal-Fired Power Plants How Low Can You Go?**

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**NACAA Permitting Workshop**

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# BACT

An emissions limitation based on the maximum degree of reduction which the Administrator, on a case-by-case basis, taking into account energy, environmental, and economic impacts and other costs, determines is achievable through application of production processes or available methods, systems, and techniques, including fuel cleaning or treatment or innovative fuel combustion techniques for control of such pollutant.

40 C.F.R. § 52.21(b)(12); *See also*, 42 U.S.C. 7479(3).

# MACT

Step 1: The “MACT Floor” is the “emissions control that is achieved in practice by the best controlled similar source.” 42 U.S.C. § 7412(d)(3)

Step 2: “Beyond-the-Floor” is “the maximum degree of reduction... that the Administrator, taking into account the cost... and any non-air quality health and environmental impacts and energy requirements, determines is achievable...” 42 U.S.C. § 7412(d)(2).

# MACT

- “Similar Source” means: [A] stationary source or process that has *comparable emissions* and is *structurally similar* in design and capacity to a constructed or reconstructed major source *such that the source could be controlled using the same control technology*. 40 C.F.R. § 63.41
- Two criteria should be used to determine if a source is similar: (1) whether the two sources have similar emission types, and (2) whether the sources can be controlled with the same type of control technology. 61 Fed. Reg. 68,384, 68,394 (Dec. 27, 1996).



**Case Study**

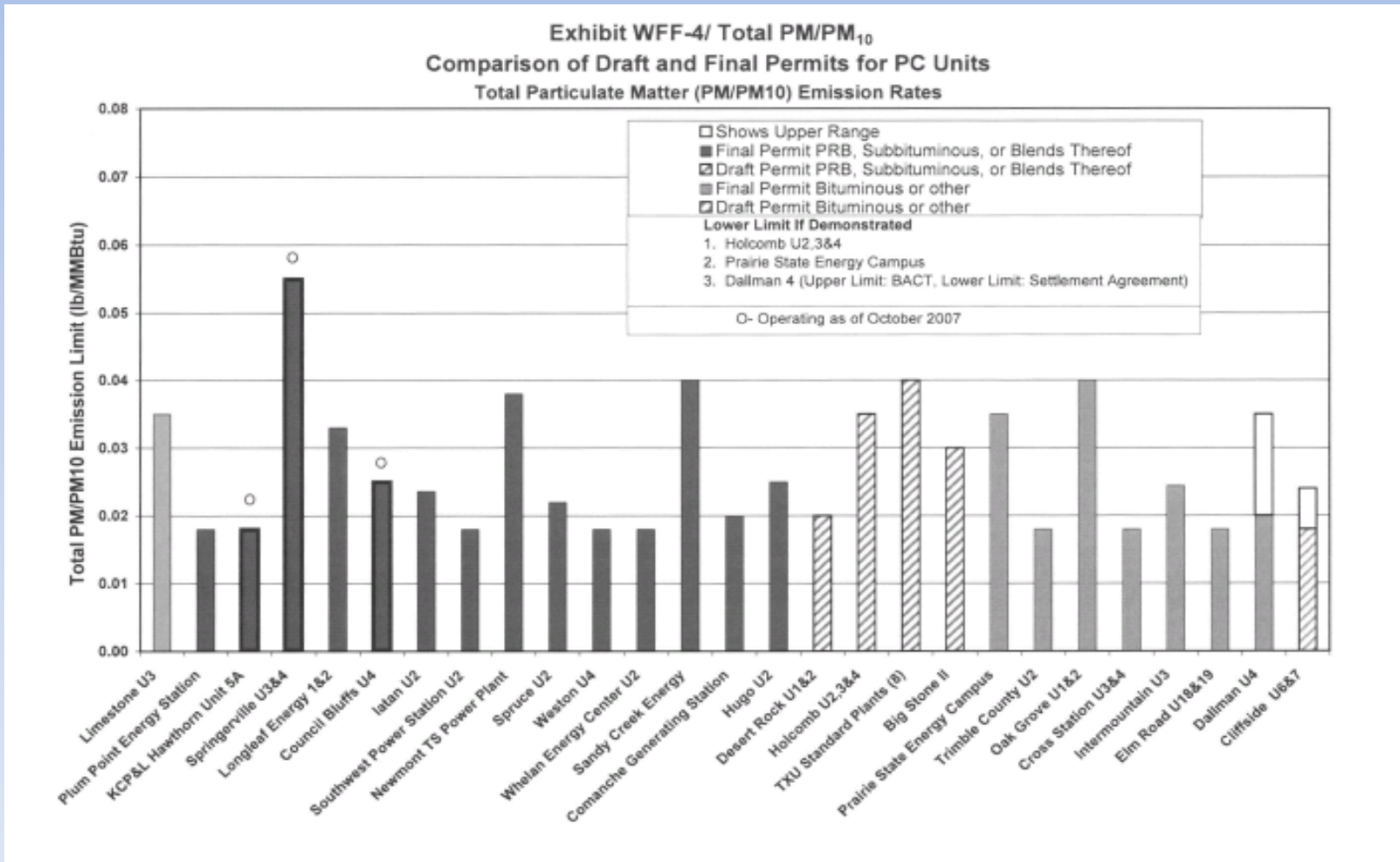
**NRG Texas Power, LLC  
Limestone Station, New Unit No. 3  
800 MW PC-boiler (Sub/Bit/Petcoke)**

**Texas State Office of Administrative Hearings  
Proposal for Decision, 6/23/2009**

**NRG Limestone Station, New Unit No. 3  
800 MW PC-boiler (Sub/Bit/Petcoke)  
Emission rates in lb/mmBtu**

Pollutant	PSD Application 6/06	Technology	Draft PSD Permit 11/07	DRAFT HAP Permit 7/08	ALJs' Proposed change 6/09	Compliance Method
NOx	0.07 (30-day) 0.05 (annual)	SCR, low NOx burner	0.07 (30-day) 0.05 (annual)		<b>0.06</b> (30-day)	CEMS
SO <sub>2</sub>	0.10 (30-day) 0.06 (annual)	Wet FGD	0.10 (30-day) 0.06 (annual)			CEMS
PM/PM <sub>10</sub>	0.015 filterable 0.040 total	Fabric filter	0.015 filterable 0.035 total	0.012 filterable	<b>CEMS</b> <b>0.025</b> total	Stack test
CO	0.15 (annual)	Good combustion	0.15 (30-day)		<b>0.12</b> (30-day)	CEMS
VOC	0.0045 (annual)	Good combustion	0.0036 (annual)			Stack test
H <sub>2</sub> SO <sub>4</sub>	0.015 (annual)	FF/WFGD; Sorbent injection when co-firing bit/petcoke	0.0075 (annual)			Stack test
HF HCl	HF 0.00070 HCl to 0.0023	WFGD	HF 0.0007 HCl 0.0023	0.0005		Stack test Stack test
Hg	0.02 lb/GWh (annual)	SCR, fabric filters, wet FGD. "...will also evaluate sorbent injection, alkali, or other additives... if necessary."	0.02 lb/GWh (annual)	0.012 - 0.015 lb/GWh based on fuel		CEMS

# Recently Permitted PM Limits for New Coal-Fired Power Plants – NRG Texas Power LLC (Applicant’s Exhibit)



## Case Study

**SWEPCO John W. Turk, Jr. Power Plant (Hempstead County, AR)  
600 MW PC-boiler (Subbit)**

Bridge Creek

East Fork  
Bridge Cree exist here

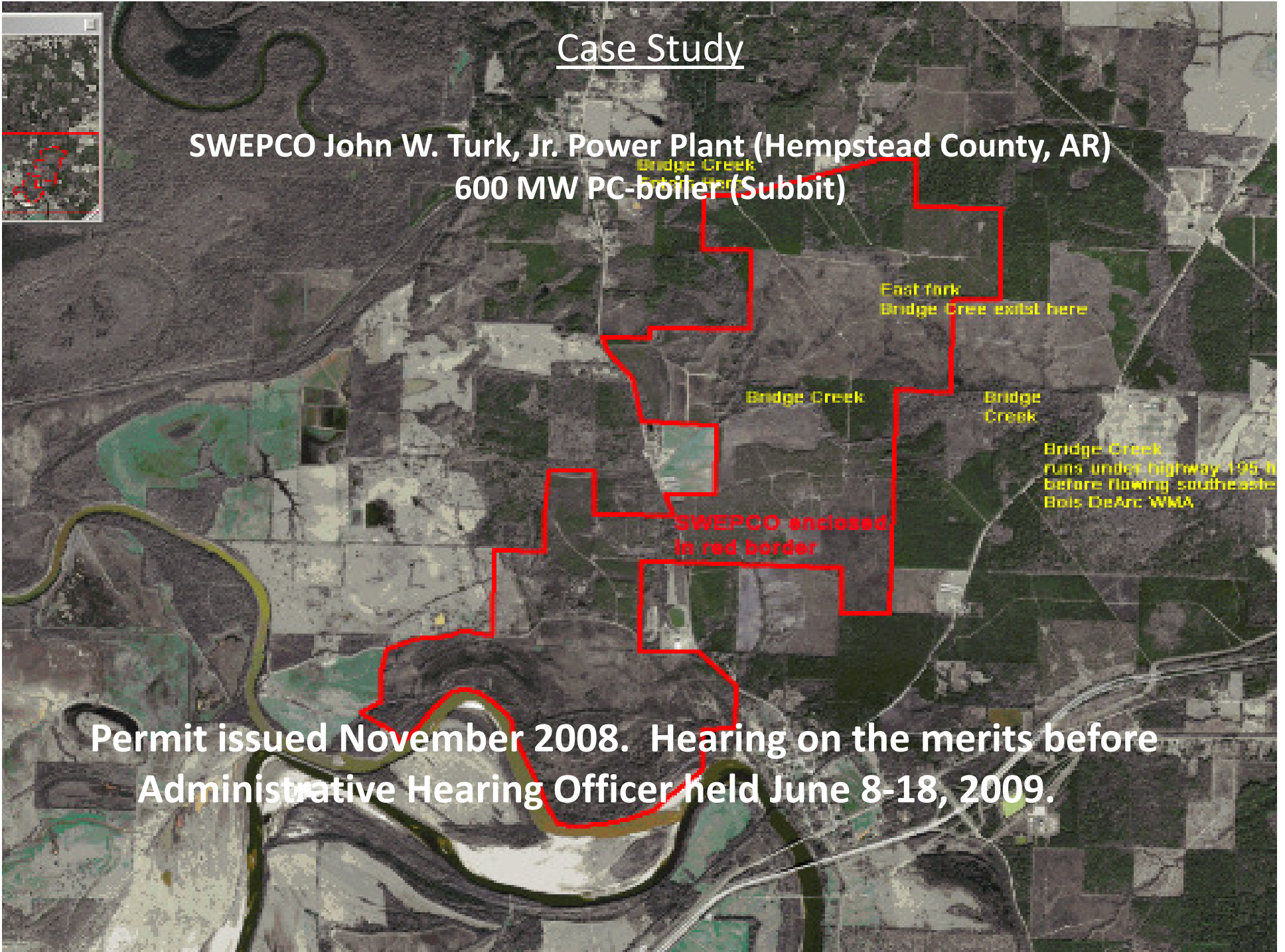
Bridge Creek

Bridge  
Creek

Bridge Creek  
runs under highway 195 W  
before flowing southeast  
Bois De Arc WMA

SWEPCO enclosed  
in red border

**Permit issued November 2008. Hearing on the merits before  
Administrative Hearing Officer held June 8-18, 2009.**





**SWEPCO John W. Turk, Jr. Power Plant (Hempstead County, AR)**  
**600 MW PC-boiler (Subbit)**  
**Emission rates in lb/mmBtu**

Pollutant	PSD Application 8/06	Technology	Draft PSD Permit June 2007	Final Permit 11/08	Compliance Method
NO <sub>x</sub>	0.07 (30-day, excluding SUSD)	SCR	0.07 (30-day, excl SUSD) 0.05 (12-mo rolling) 420 lb/hr (24-hr during SUSD)	0.067 (24-hr) 420 lbs/hr (24-hr) 0.05 (annual)	CEMS
SO <sub>2</sub>	0.10 (30-day, excluding maintenance)	DFGD	0.10 (30-day, excluding main-tenance) 600 lb/hr (3-hr during SUSD)	0.08 for coal w/ S content > 0.45% by weight (30-day) 0.065 for coal w/ S content ≤ 0.45% by weight (30-day) 480lbs/hr (24-hr)	CEMS
PM/PM <sub>10</sub> (filterable)	0.015 (3-hr)	Baghouse	0.012 (3-hr) filterable 0.025 (3-hr) total	0.012 (3-hr) filterable 0.025 (3-hr) total	Stack test
CO	0.15 (30-day)	Proper Design/ Operation	0.15 (30-day)	0.15 (30-day)	CEMS
VOC	0.0036 (3-hr)	Proper Design/ Operation	0.0036 (3-hr)	0.0036 (3-hr)	Stack test
H <sub>2</sub> SO <sub>4</sub>	0.006 (3-hr)	DFGD with a Baghouse	0.006 (3-hr)	0.0042 (3-hr)	Stack test
HF HCl		DFGD		0.0002 (3-hr) 0.0006 (3-hr)	Stack Test
Hg		DFGD and Baghouse		1.7 lb/TBtu (annual)	CEMS
Pb	2.6E-05 (3-hr)	Baghouse	2.6E-5 (3-hr)	2.6E-5 (3-hr)	Stack Test

# Developments

PM 2.5 limits – monitoring and modeling issues resolved.

Lower PM (filterable) and Total PM levels achieved in practice.

Use of surrogates for HAP (e.g., selenium).

Compliance Monitoring – CEMS

- PM (routine EPA comment; req'd on many plants; filterable only)
- HCl and HF CEMS – Florida DEP, Seminole plant; 6/12/09