Four State / EPA Region 7 State Implementation Plan (SIP) Kaizen Process



Why Do Kaizen Process for SIPs

"Transform the SIP process into a more dynamic and collaborative, performance oriented, multipollutant air quality management plan."

Air Quality Management in the United States

National Research Council

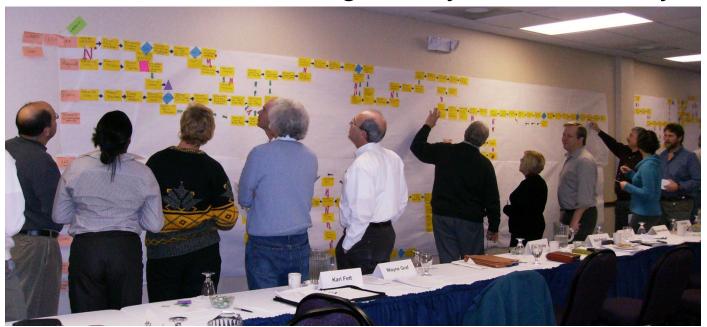
Why Do Kaizen Process for SIPs?

- Duplicative Work
- Investment Time vs Environmental Results

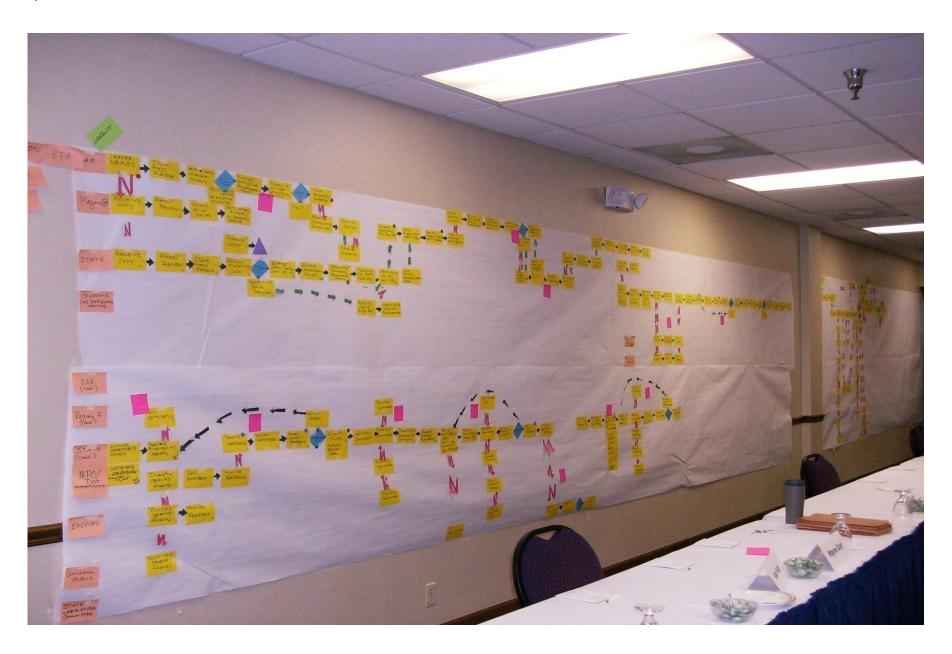
 Past SIP Development and SIP Processing Performance

Goals of the Kaizen Event

- 100% of approvable NAAQS SIPs occur within statutory timeframes.
- SIPs of sufficient quality to be approvable on first pass.
- 3. Reduce processing time by 50%.
- 4. Eliminate 1/3 of SIP backlog each year for next 3 years.



Kaizen Current Process



Kaizen Future Process



Designations Old Process Public Process, Review, Final Approval

New Process

SIP Development, Public Process, Final Approval

- Early guidance
- Concurrent monitoring review
- Develop road map (including workshare)
- Early boundary agreement with HQ/Region/State (unofficial)

- RPO involvement
- Guidance on national measures, menu, SIP template
- State share "complete" draft SIPs
- HQ/Regions early involvement

- Final SIP 100% approvable
- •Supplement SIP template
- Public comment process

Results of Kaizen Event

	Current	New	Percent
	SIP Process	SIP Process	Change
# of Steps	165	134	↓19%
# of Decisions	14	8	↓43%
Best Case:	56 months	13 months	↓77%
Delay Time	(4.7 years)	(1.1 years)	
Worst Case:	96 months	15 months	↓84%
Delay Time	(8 years)	(1.3 years)	
Process Time	Region 7: 340 days (0.9 years) EPA HQ: 1,080 days (3 years) State: 1,282 days (3.5 years) Total: 2,702 days (7.4 years)	1,181 days (3.2 years)	↓56%



Transferability

Key elements:

- Simultaneous guidance
- Timely Management Decisions
- SIP Templates
- SIP Roadmaps
- Efficient public process

Region specific elements:

- Work sharing
- RPO utilization
- Collaborative approach between states/region
- Willingness by all parties to work together on SIPs early

Questions?

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Workgroups: Tasks Going Forward

Workgroup	Goals	Timeframe
SIP roadmap	Develop template planHold roadmap meeting	90 daysAt promulgation of NAAQS
SIP template	Create templateFeedbackRoll-out	90 days120 daysAt promulgation of NAAQS
Federal Register/public comment efficiencies	 Review/develop list of options to improve efficiencies Review with state/select options 	90 daysAfter promulgation of NAAQS
Roll Out Plan	 Refine roll out plan, including action items, tracking system, schedule, etc. Refine presentation for key audience Schedule 30, 60, 90 day meetings 	30 daysAs soon as possible

Workgroups: Tasks Going Forward

Workgroup	Goals	Timeframe
Federal measures (rules & tools)	Identify toolsExplore rules	90 days
	Implement use of tools/rules	At/after promulgation of NAAQS
RPO tasks	 Determine RPO capabilities, resources and tasks Finalize RPO involvement, get buy-in 	■ 30 days ■90 – 120 days
	Initiate RPO activities	At/after promulgation of NAAQS
Menu of control options	 Review existing control technologies 	■ 30 days
	Evaluate new and innovative technologies	■ 60 days
	Provide menu of options to states	At/after promulgation of NAAQS

Process Changes

Action		R	S
Issue implementation rule and related guidance with NAAQS promulgation (if complete guidance can't be issued, identify key elements that states need to move forward and provide by memo)			
Initiate designation and SIP development process early in a collaborative process		X	X
Develop designation and SIP roadmap for each area (identify work share opportunities)		X	X
Joint session to agree on designation boundary		Х	Х
Early nod of approval from EPA on designation boundary		X	
Start SIP process early regardless of statutory timeframes (include legal and enforcement review at state level)			X
Utilize RPO for technical work for multi-state/multi-regions			X

Process Changes

Action		R	S
Develop SIP template, menu of control options, quantify emission reductions for national rules, evaluate rules that are regional/national in nature		X	
Develop draft whole SIP package that includes all pieces of a SIP. Share with EPA early, prior to public meetings.			X
Address all issues and comments at early draft stage so final document ready to go at submittal.		Х	
Public comment strategy developed that includes options for efficient processes (e.g., direct final, parallel process)		X	X
Eliminate unnecessary documentation such as federal technical support documents as part of FR package, completeness letter, etc.		Х	